



DATA SHEET

SI-33

# Piston pump

Sauermann® part #: SI33CE01UN23

#### Max flow rate

The high capacity Si-33 (30l/h) is suitable for air-conditioning units from 20 kW up to 30 kW. The piston pump inside the Si-33 is specifically designed for removing condensates from air conditioning systems, whatever the environment.



## **Benefits**



#### Patented technology

- High performance: pump suitable for air-conditioning units from 20 kW up to 30 kW.
- High resistance to pollution created by general environment. Capable of discharging small particles.
- · Proven Reliability.
- The Drain Safe Device retains prime and prolongs the pump life.



#### Low sound level

- Low sound level in operation: 34 dBA independently tested.
- Mounting bracket specifically designed to reduce vibration transmission to the wall / panel or pipework.



## Easy to install

- Compact design.
- New mounting bracket: allows the pump to be wall mounted or hung from ceilings and pipework.
- Lockable plug-in power cord to avoid unintended disconnection.



## **Energy saving**

 Improved performance and high flow rate reduce operation time and energy consumption.



## Kit content

- Piston pump
- Clear PVC tube Ø int. 6 mm L: 1 m, fitted with a "Drain Safe Device" pre-mounted
- Anti-vibration mounting bracket
- 1.5 m lockable plug-in power cable: 2 power wires, 2 safety switch wires
- 6 tie wraps, 2.5 x 100 mm
- Detection unit (SI2958, 1.5 m cable)

- Detection unit installation kit:
  - rubber elbow 90° Ø int.15 x L 60 mm,
  - vent tube Ø int. 4 x L 75 mm,
  - mounting rail, adhesive

# **Tecnical specifications**

Max. flow rate	30 l/h			
Max. suction head	3.3 m			
Max. discharge head	13 m (flow rate = 8 l/h)			
Max pressure	18 m (flow rate = 0 l/h)			
Sound level at 1m EN ISO 3744 (Measured at LNE lab, pump opera- ting with water, out of application)	≤ 34 dBA			
Sound level in application at 1m: (Measured in Sauermann acoustic lab, pump operating with water)	≤ <b>36</b> dBA			
Mains supply	230 V~ 50/60 Hz - 21 W			
Insulation class	(double insulation)			
Detection levels	ON: 16 mm; OFF: 11 mm; Safety: 19 mm			
Safety switch	NC 3 A resistive load – 250 V			
Thermal protection (overheating)	115 °C (auto-reset)			
Max. condensate temperature	35 °C			
Operating and storage temperature	+2 to +50 °C			
Operating conditions	50 %: 3 s ON – 3 s OFF			
Protection	IP20			
Safety standards	CE et EAC			
RoHS directive	Compliant			
WEEE directive	Compliant			
Packaging	L 135 x W 135 x H 90 mm			
Weight (including box)	0.48 kg			

# **Applications**

For use with any air-conditioning units, from 20 kW up to 30 kW:

- Wall mounted
- Ducted
- Ceiling suspended
- Fan-coils

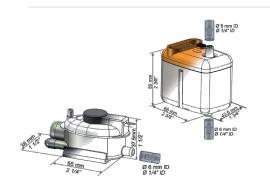
### **Accessories**

Name	#Part
Clear PVC hose Ø int. 6 mm (1/4")	ACC00909: 5 m ACC00910: 50 m



**Self-sealing** fittings for hose Ø int. 6 mm (1/4")

ACC00919



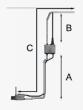
# Actual flow rates (I/h)

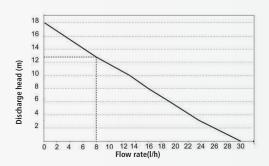
Total tube length using (Ø int. 6 mm, 1/4" ) (C)

		(Ø IIIC. Ø IIIII, 1/4 ) (C)			
Suction head (A)	Discharge head (B)	5 m	10 m	20 m	30 m
0 m	0 m	30	27	26	25
	2 m	26	24	23	22
	4 m	22	21	20	19
	6 m		18	17	16
	8 m		15	14	13
	10 m		12	11	10
	12 m			8	7
1 m	0 m	24	23	22	21
	2 m	20	19	18	17
	4 m	17	21	15	14
	6 m		16	12	11
	8 m		13	9	8
	10 m		10	6	5
2 m	0 m	21	20	19	18
	2 m	17	16	15	14
	4 m	14	13	12	11
	6 m		10	9	8
	8 m		7	6	5

Total tube length using (Ø int. 6 mm, 1/4" ) (C)

Suction head (A)	Discharge head (B)	5 m	10 m	20 m	30 m
3 m	0 m	18	17	16	15
	2 m	15	14	13	12
	4 m		10	9	8
	6 m		6	5	4







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